

SINGER

262-31

Form 21228
(262)
Printed in U. S. A.

LIST OF PARTS COMPLETE
FOR
Machine No. 262-31
WITH
HIGH MORTALITY LIST

THE SINGER MANUFACTURING COMPANY

List of Parts Complete

for

Machine No. 262-31

No.		Name
16532	2	Arm Dowel Pin
50608(813)		Arm Hole Plug Screw (for access to Needle Bar Bushing Oil Wick)
139017		Arm Hole Plug Screw Washer
146551	2	Arm Screw (back)
146552	2	Arm Screw (front)
146152		Arm Shaft (horizontal) with 1036(830) and 140542(830)
146153		Arm Shaft (horizontal) 146152 with 143494
146864		Arm Shaft (horizontal) Bevel Gear, right hand spiral with 140333(830) and two 1259(830)
140333(830)		Arm Shaft (horizontal) Bevel Gear Position Screw
1259(830)	2	Arm Shaft (horizontal) Bevel Gear Set Screw
152503		Arm Shaft (horizontal) Bushing (center)
140296(830)		Arm Shaft (horizontal) Bushing (center) Set Screw
147112		Arm Shaft (horizontal) Flanged Bushing (back)
146790		Arm Shaft (horizontal) Flanged Bushing (back) Oil Sump Tube
207(805)		Arm Shaft (horizontal) Flanged Bushing (back) Oil Sump Tube Holder Screw
140296(830)		Arm Shaft (horizontal) Flanged Bushing (back) Set Screw
147005		Arm Shaft (horizontal) Flanged Bushing (front)
140331(830)		Arm Shaft (horizontal) Flanged Bushing (front) Set Screw
50555(805)		Arm Shaft (horizontal) Plug Screw

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Machine No. 262-31

No.	Name
144(804)	Arm Shaft (horizontal) Screw (back)
140359(805)	Arm Shaft (horizontal) Screw Plug (front)
143236	Arm Shaft (horizontal) Screw Plug (front) Washer (fiber)
147468	Arm Shaft (horizontal) Thrust Collar with two 457(830)
457(830) 2	Arm Shaft (horizontal) Thrust Collar Set Screw
146077	Arm Shaft (upright)
143015	Arm Shaft (upright) Bevel Gear (lower) left hand spiral with two 1259(830)
1259(830) 2	Arm Shaft (upright) Bevel Gear (lower) Set Screw
143015	Arm Shaft (upright) Bevel Gear (upper) left hand spiral with two 1259(830)
1259(830) 2	Arm Shaft (upright) Bevel Gear (upper) Set Screw
146505	Arm Shaft (upright) Bushing (lower)
140298(830)	Arm Shaft (upright) Bushing (lower) Set Screw
147111	Arm Shaft (upright) Bushing (upper)
50504(830)	Arm Shaft (upright) Bushing (upper) Set Screw
146867	Arm Top Cover
146868	Arm Top Cover and Stitch Regulator Cap
146869	Arm Top Cover and Stitch Regulator Cap complete, Nos. 335(819), 146868, 146870 and 146871
146870	Arm Top Cover and Stitch Regulator Cap Gasket
146871	Arm Top Cover and Stitch Regulator Cap Latch
335(819)	Arm Top Cover and Stitch Regulator Cap Latch Screw
146508	Arm Top Cover Gasket

Machine No. 262-31

No.		Name
51369(813)	4	Arm Top Cover Screw
142385		Attachment Slide
142386		Attachment Slide complete, Nos. 51282(819), 142385 and 146874
146874		Attachment Slide Spring
51282(819)		Attachment Slide Spring Screw
143024		Bed Hole Plug
146078		Bed Leg (back)
965(805)	2	Bed Leg (back) Screw
146079		Bed Leg (front, long)
146154		Bed Rotary Shaft
146155		Bed Rotary Shaft 146154 with 132790, 146556, 164232 and two 131928 (for Agents only)
146517		Bed Rotary Shaft Bevel Gear, right hand spiral with two 1259(830)
1259(830)	2	Bed Rotary Shaft Bevel Gear Set Screw
146518		Bed Rotary Shaft Bushing (back)
448(830)		Bed Rotary Shaft Bushing (back) Set Screw
146519		Bed Rotary Shaft Bushing (front)
50554(830)		Bed Rotary Shaft Bushing (front) Set Screw
64342		Bed Rotary Shaft Collar with 454(830)
454(830)		Bed Rotary Shaft Collar Set Screw
140321(805)		Bed Rotary Shaft Plug Screw
140321(805)		Bed Rotary Shaft Plug Screw Locking Screw

From the library of Diamond Needle Corp

Machine No. 262-31

No.	Name	
146521	Bed Slide (left)	
4307	Bed Slide (left) Spring	
725(819)	2	Bed Slide (left) Spring Screw
146522	Bed Slide (left) complete, Nos. 4307, 146521 and two 725(819)	
146127	Bed Slide (right) Body for 146131	
146128	Bed Slide (right) Body for 146132	
146129	Bed Slide (right) Body for 146133	
146130	Bed Slide (right) Body for 146134	
146688	Bed Slide (right) Latch	
146689	Bed Slide (right) Latch Guide	
1470(819)	2	Bed Slide (right) Latch Guide Screw
146690	Bed Slide (right) Latch Spring	
146691	Bed Slide (right) Spring	
1470(819)	2	Bed Slide (right) Spring Screw
146131	Bed Slide (right) Latch-type complete for Throat Plates with .054 off-set, Nos. 146127, 146688, 146689, 146690, 146691 and four 1470(819)	
146132	Bed Slide (right) Latch-type complete for Throat Plates with .100 off-set, Nos. 146128, 146688, 146689, 146690, 146691 and four 1470(819)	
146133	Bed Slide (right) Latch-type complete for Throat Plates with .116 off-set, Nos. 146129, 146688, 146689, 146690, 146691 and four 1470(819)	
146134	Bed Slide (right) Latch-type complete for Throat Plates with .145 off-set, Nos. 146130, 146688, 146689, 146690, 146691 and four 1470(819)	

Machine No. 262-31

No.	Name	
146246	Combination of Feed and Stitch Regulator Parts, Nos. 143015, 143040, 143049, 146864, 146883 and 146884 (for Agents only)	
143447	Face Plate	
143543	Face Plate Gasket	
140061(809)	3	Face Plate Screw (lower)
140050(809)		Face Plate Screw (upper)
146240		Feed Bar
146241		Feed Bar 146240 with 1607(819) and 140695(819)
146243		Feed Bar Assembly 146241 with 146244 (for Agents only)
147022		Feed Bar Carrier with two each 157(805) and 176(805)
158(805)	2	Feed Bar Carrier Clamping Screw
147023		Feed Bar Carrier Hinge Pin
176(805)	2	Feed Bar Carrier Hinge Pin Clamping Screw
143031		Feed Bar Carrier Oil Wick (felt) for oiling Feed Bar Connecting Link
143032		Feed Bar Carrier Oil Wick Holder
147024		Feed Bar Carrier Oil Wick Holder 143032 with 143031
228(805)	2	Feed Bar Carrier Oil Wick Holder Screw
52266		Feed Bar Slide Block
52267		Feed Bar Slide Block 52266 with 125060
125060		Feed Bar Slide Block Hinge Stud
146881		Feed Bar Slide Block Oil Wick
146539		Feed Bar Slide Block Oil Wick Holder

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Machine No. 262-31

No.	Name
50579(809)	Feed Bar Slide Block Oil Wick Holder Screw
131431	Feed Dog, 15 teeth (12 teeth to the inch) for 3/32 in. to 3/16 in. gauges, for 131226 and 131230, for light and medium weight materials Note: When ordering No. 131431, state gauge required.
131432	Feed Dog, 13 teeth (10 teeth to the inch) for 3/32 in. to 3/16 in. gauges, for 131226, 131230 and 131667, for flannel work shirts or work of a similar nature Note: No. 131432 is regularly furnished with the machine in 1/8 in. - 1/8 in. gauge unless otherwise specified on order. Note: When ordering No. 131432, state gauge required.
131433	Feed Dog, 21 teeth (16 teeth to the inch) for 3/32 in. gauge for 131439, for Nainsook underwear
131440	Feed Dog, 20 teeth (16 teeth to the inch) for 3/32 in. to 3/16 in. gauges, for 131226 and 131230, for Nainsook underwear Note: When ordering No. 131440, state gauge required.
140275(803)	Feed Dog Screw
140695(819)	Feed Dog Stop Screw
1607(819)	Feed Dog Stop Screw Nut
51061(830)	3 Feed Eccentric Body Set Screw
7071	2 Feed Eccentric Clamping Washer
217(809)	2 Feed Eccentric Clamping Washer Screw
146883	Feed Eccentric (adjustable) complete, Nos. 50328(830), two each 217(809), 7071 and three 51061(830)
146884	Feed Lifting Eccentric with three 440(830)
440(830)	3 Feed Lifting Eccentric Set Screw

Machine No. 262-31

No.	Name
146095	Feed Lifting Rock Shaft
146096	Feed Lifting Rock Shaft Nos. 197(805), 140359(805), 143236, 146095, 146891, 146892, 147047 and two 147037
143052	Feed Lifting Rock Shaft and Feed Rock Shaft Oil Wick Holder
228(805)	Feed Lifting Rock Shaft and Feed Rock Shaft Oil Wick Holder Screw
147028	Feed Lifting Rock Shaft Bushing (back)
147042	Feed Lifting Rock Shaft Bushing (front)
447(830)	2 Feed Lifting Rock Shaft Bushing Set Screw
143039	Feed Lifting Rock Shaft Cap
223(805)	2 Feed Lifting Rock Shaft Cap Screw
147029	2 Feed Lifting Rock Shaft Collar with two 460(830)
460(830)	4 Feed Lifting Rock Shaft Collar Set Screw
143040	Feed Lifting Rock Shaft Connecting Rod
140230(803)	Feed Lifting Rock Shaft Connecting Rod Hinge Screw
1518(809)	Feed Lifting Rock Shaft Connecting Rod Hinge Screw Nut
146094	Feed Lifting Rock Shaft Crank (back) with 140228(830)
140228(830)	Feed Lifting Rock Shaft Crank (back) Clamping Screw
146889	Feed Lifting Rock Shaft Crank (front) with 157(819)
146244	Feed Lifting Rock Shaft Crank (front) 146889 with 50579(809), 52267, 146539 and 146881
157(819)	Feed Lifting Rock Shaft Crank (front) Clamping Screw
140359(805)	Feed Lifting Rock Shaft Oil Plug Screw
143236	Feed Lifting Rock Shaft Oil Plug Screw Washer (fiber)

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No.	Name
146891	Feed Lifting Rock Shaft Oil Wick
146892	Feed Lifting Rock Shaft Oil Wick (long)
147037	2 Feed Lifting Rock Shaft Oil Wick (short)
147047	Feed Lifting Rock Shaft Oil Wick Clamping Plate
197(805)	Feed Lifting Rock Shaft Oil Wick Clamping Plate Screw
50328(803)	Feed Regulating Screw
146091	Feed Rock Shaft
146092	Feed Rock Shaft Nos. 197(805), 140359(805), 143236, 146091, 146891, 146896, 147047 and two 147045
147028	Feed Rock Shaft Bushing (back)
447(830)	Feed Rock Shaft Bushing (back) Set Screw
146097	Feed Rock Shaft Bushing (front)
624(830)	Feed Rock Shaft Bushing (front) Set Screw
146098	Feed Rock Shaft Cap
50258(805)	Feed Rock Shaft Cap Screw (long)
223(805)	Feed Rock Shaft Collar (short)
147029	Feed Rock Shaft Collar with two 460(830)
460(830)	2 Feed Rock Shaft Collar Set Screw
143049	Feed Rock Shaft Connecting Rod
140230(803)	Feed Rock Shaft Connecting Rod Hinge Screw
1518(809)	Feed Rock Shaft Connecting Rod Hinge Screw Nut
146099	Feed Rock Shaft Crank with 140228(830)
140228(830)	Feed Rock Shaft Crank Clamping Screw

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No.		Name
140359(805)		Feed Rock Shaft Oil Plug Screw
143236		Feed Rock Shaft Oil Plug Screw Washer (fiber)
146891		Feed Rock Shaft Oil Wick
146896		Feed Rock Shaft Oil Wick (long)
147045	2	Feed Rock Shaft Oil Wick (short)
147047		Feed Rock Shaft Oil Wick Clamping Plate
197(805)		Feed Rock Shaft Oil Wick Clamping Plate Screw
207(809)		Lap Seam Feller Adjusting Screw
161661		Lap Seam Feller on Shank (adjustable) with 207(809), for Light to Heavyweight material, for 3/32 in. to 1/2 in. gauges, in steps of 1/32 in.
		Note: When ordering No. 161661, state gauge and weight of material for which required.
160558		Lap Seam Feller Clamping Plate
109051	2	Lap Seam Feller Clamping Plate Screw
131323		Looper (back) closed eye for 5/64 in. - 5/64 in. to 3/16 in. - 3/16 in. gauges, in steps of 1/32 in.
		Note: No. 131323 is furnished as regular to the machine when called for in standard gauge of 1/8 in. - 1/8 in.
		Note: When ordering No. 131323, state gauge required.
624(830)		Looper (back) Set Screw
131324		Looper (front) closed eye for 5/64 in. - 5/64 in. to 3/16 in. - 3/16 in. gauges in steps of 1/32 in.
		Note: No. 131324 is furnished as regular to the machine when called for in standard gauge of 1/8 in. - 1/8 in.
		Note: When ordering No. 131324, state gauge required.

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No.	Name
51011(809)	Looper (front) Screw (left)
1302(809)	Looper (front) Screw (right)
131325	Looper (intermediate) closed eye
131326(501)	Looper (intermediate) for 5/64 in. - 5/64 in. to 3/16 in. - 3/16 in. gauges, in steps of 1/32 in., 131325 with 1302(809), 51011(809) and 131324
	Note: No. 131326 is furnished as regular to the machine when called for in standard gauge of 1/8 in. - 1/8 in.
	Note: When ordering No. 131326, state gauge required.
624(830)	Looper (intermediate) Set Screw
146550	Looper Avoiding Eccentric with two 1259(830)
146234	Looper Avoiding Eccentric Connection (forked) with two 896(830)
896(830)	2 Looper Avoiding Eccentric Connection Clamping Screw
1259(830)	2 Looper Avoiding Eccentric Set Screw
146554	Looper Avoiding Eccentric Slide Block
146556	Looper Ball Crank
146897	Looper Ball Crank Arm with 51320(830)
146923	Looper Ball Crank Arm 146897 with 1520(809), 128551 and 146919
51320(830)	Looper Ball Crank Arm Clamping Screw
132790	Looper Ball Crank Connection Ball Sleeve (two pieces)
164232	Looper Ball Crank Connection Ball Sleeve Guide
146557	Looper Ball Crank Connection with two 131928 (for Agents only)
146558	Looper Ball Crank Connection with 132790, 146556, 164232 and two 131928 (for Agents only)

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No.		Name
896(830)	2	Looper Ball Crank Connection Cap (lower) Screw
131927	2	Looper Ball Crank Connection Cap (upper) Screw Stud
51715(830)	2	Looper Ball Crank Connection Cap (upper) Screw Stud Nut
131928	2	Looper Ball Crank Connection Cap (upper) Screw Stud Nut Lock Washer
146559		Looper Ball Crank Hinge Pin
448(830)	2	Looper Ball Crank Hinge Pin Set Screw
146948		Looper Ball Crank Pitman Ball Screw Stud (right)
1520(809)		Looper Ball Crank Pitman Ball Screw Stud (right) Nut
128551		Looper Ball Crank Pitman Ball Screw Stud (right) Nut Locking Plate
146730		Looper Ball Crank Pitman End Bearing (left) with two 175(830) (for Agents only)
175(830)	2	Looper Ball Crank Pitman End Bearing (left) Cap Screw
1664(809)		Looper Ball Crank Pitman End Bearing (left) Nut
175(830)	2	Looper Ball Crank Pitman End Bearing (right) Body Screw
146918		Looper Ball Crank Pitman Head (right) with two 175(830)
146919		Looper Ball Crank Pitman Head (right) 146918 with 146948
146965		Looper Ball Crank Pitman Rod
146966		Looper Ball Crank Pitman Rod 146965 with 51769(803)
146967		Looper Ball Crank Pitman Rod with Throw-out Device complete, Nos. 240(809), 447(830), 1700(819), 146904, 146966, 146968, 146969, 146970, 146971 and two 51159(809)
51769(803)		Looper Ball Crank Pitman Rod Nut
146947		Looper Ball Crank Pitman Rod Oil Shield

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No.	Name	
51460(805)	Looper Ball Crank Pitman Rod Oil Shield Screw	
7071	Looper Ball Crank Pitman Rod Oil Shield Screw Washer	
146565	Looper Holder with 896(830) and two 624(830)	
146739	Looper Holder 146565 with 1664(809), 146567, and two 175(830)	
146567	Looper Holder Bushing (eccentric) with 146647	
146647	Looper Holder Bushing Pin	
896(830)	Looper Holder Clamping Screw	
146105	Looper Holder Hinge Pin	
146106	Looper Holder Hinge Pin Spacer	
146225	Looper Holder Rock Shaft with 140439(805)	
143126	Looper Holder Rock Shaft Bracket Oil Pipe Clamping Sleeve Adaptor	
231(805)	Looper Holder Rock Shaft Bracket Oil Plug Screw	
140640(805)	Looper Holder Rock Shaft Bracket Oil Plug Screw (front)	
147109	Looper Holder Rock Shaft Bracket Oil Plug Screw (front) Washer (fiber)	
140734(805)	2	Looper Holder Rock Shaft Bracket Screw
126150	2	Looper Holder Rock Shaft Bracket Screw Washer
146226	Looper Holder Rock Shaft Bushing (back)	
448(830)	Looper Holder Rock Shaft Bushing (back) Set Screw	
146227	Looper Holder Rock Shaft Bushing (front)	
448(830)	Looper Holder Rock Shaft Bushing (front) Set Screw	
140439(805)	Looper Holder Rock Shaft Oil Plug Screw	
146968	Looper Throw-out Releaser	

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No.	Name
146969	Looper Throw-out Releaser Cap
51159(809) 2	Looper Throw-out Releaser Cap Screw
146970	Looper Throw-out Releaser Guide
447(830)	Looper Throw-out Releaser Guide Screw and Pitman Rod Stop
1700(819)	Looper Throw-out Releaser Guide Screw and Pitman Rod Stop Nut
146971	Looper Throw-out Sleeve
146904	Looper Throw-out Spring
240(809)	Looper Throw-out Spring Screw
146512	Machine Pulley (disc power) "V" belt groove (outside diameter of belt groove 2.9 in.) with two 51283(830)
51283(830) 2	Machine Pulley Set Screw
143488	Needle Bar (hollow)
146157	Needle Bar complete for 3/32 in. - 3/32 in. to 3/16 in. 3/16 in. gauges, Nos. 128215 and 143488
	Note: No. 146157 is furnished as regular to the machine for 1/8 in. - 1/8 in. gauge unless otherwise specified on order.
	Note: When ordering No. 146157, state gauge required.
146907	Needle Bar Bushing (lower)
1133(830)	Needle Bar Bushing (lower) Set Screw
143490	Needle Bar Bushing (lower and upper) Oil Wick
143491	Needle Bar Bushing (lower and upper) Oil Wick complete, Nos. 143490, 146703 and two 146580
146703	Needle Bar Bushing (lower and upper) Oil Wick Clamp and Retainer

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No.		Name
146580	2	Needle Bar Bushing (lower and upper) Oil Wick Clip
143492		Needle Bar Bushing (lower and upper) Oil Wick Guide Tube (in Arm)
143493		Needle Bar Bushing (upper)
140440(819)		Needle Bar Bushing (upper) Oil Plug Screw
1133(830)		Needle Bar Bushing (upper) Set Screw
143494		Needle Bar Connecting Link with 139533 and 143495
140552(830)		Needle Bar Connecting Link Hinge Stud Clamping Screw
1036(830)		Needle Bar Connecting Link Hinge Stud Position Set Screw
139533		Needle Bar Connecting Link Screw Cap
143495		Needle Bar Connecting Stud with 140061(805) and 143619
143619		Needle Bar Connecting Stud Oil Wick (felt)
140061(805)		Needle Bar Connecting Stud and Thread Take-up Lever Clamping Screw
139111		Needle Bar Connecting Stud Slide Block
143496		Needle Bar Connecting Stud Slide Block Guide
1485(805)	2	Needle Bar Connecting Stud Slide Block Guide Screw
59456	2	Needle Bar Connecting Stud Slide Block Guide Screw Washer
140542(830)		Needle Bar Crank Position Screw
128215		Needle Clamp with three 1498(806), for 3/32 in. - 3/32 in. to 3/16 in. - 3/16 in. gauges
		Note: No. 128215 is furnished as regular to the machine for 1/8 in. - 1/8 in. gauge unless otherwise specified on order.

Note: When ordering No. 128215, state gauge required.

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No.		Name
146158		Needle Guard (movable) for 3/32 in. to 9/64 in. gauges Note: When ordering No. 146158, state gauge required.
68123		Needle Guard (movable) Clamp
1498(806)	3	Needle Set Screw
143176	2	Number Plate Rivet
146591		Oil Flow Body
143061	2	Oil Flow Body Gasket
143062		Oil Flow Window
143063		Oil Flow Window Cap
50257(809)	4	Oil Flow Window Cap Screw
143370		Oil Lead
51369(805)		Oil Lead Screw
146593		Oil Pipe
146022		Oil Pipe with two each 143124 and 143125, for oiling Looper Rock Shaft Hinge Pin
146110		Oil Pipe with two each 143124 and 143125, for oiling Thread (under) Take-up Shaft Front Bearing
143065		Oil Pipe Clamping Sleeve
143066		Oil Pipe Clamping Sleeve Nut
146597		Oil Pipe complete from Oil Pump to Arm Shaft (horizontal) Center Bearing 146593 with 143065 and 143066 (for Agents only)
143124	4	Oil Pipe Clamping Sleeve
143126	2	Oil Pipe Clamping Sleeve Adaptor for 146024
143126		Oil Pipe Clamping Sleeve Adaptor (fastened to Looper Ball Crank Hinge Pin)

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No.		Name
143125	4	Oil Pipe Clamping Sleeve Nut
146659		Oil Pipe (centrifugal) Body
146024		Oil Pipe (centrifugal) Body 146659 with 146025 and two 143126
146025		Oil Pipe (centrifugal) Body Plug
143071	2	Oil Pipe (centrifugal) Body Position Pin
157(805)	3	Oil Pipe (centrifugal) Body Screw
146600		Oil Pipe (centrifugal) Cover
143073		Oil Pipe (centrifugal) Impeller
50123(805)		Oil Pipe (centrifugal) Impeller Locking Screw
146657		Oil Pipe (centrifugal) Screen
146658		Oil Pipe (centrifugal) Screen Frame
189(805)	3	Oil Pipe (centrifugal) Screen Frame Screw
147107		Oil Removing Wick (head end)
149205		Oil Removing Wick (head end) Hinge Plate and Cover
147055		Oil Removing Wick (head end) Hinge Plate and Cover Gasket
197(819)	4	Oil Removing Wick (head end) Hinge Plate and Cover Screw
146745		Oil Removing Wick (head end) Holder Body
147108		Oil Removing Wick (head end) Holder Body 146745 with 146698 and 147107 (for Agents only)
140553(805)		Oil Removing Wick (head end) Holder Body Hinge Screw
146698		Oil Removing Wick (head end) Holder Body Spring
149206		Oil Removing Wick (head end) Holder Body complete Nos. 140553(805), 146698, 146745, 147055, 147107 and 149205
146604		Oil Wick for oiling Looper Ball Crank Pitman End Bearing (left)

Machine No. 262-31

No.	Name
146605	Oil Wick Holder
193(805)	Oil Wick Holder Tube Bracket Screw
146606	Oil Wick Position Bracket with 140239(830)
140239(830)	Oil Wick Position Bracket Screw
139462	Presser Bar
146751	Presser Bar Bushing (lower)
1133(830)	Presser Bar Bushing (lower) Set Screw
146694	Presser Bar Guide Bracket with 1057(830)
1057(830)	Presser Bar Guide Bracket Clamping Screw
146676	Presser Bar Guide Bracket Lifter
807(819)	Presser Bar Guide Bracket Lifter Hinge Screw
143510	Presser Bar Lifting Lever
146111	Presser Bar Lifting Lever Extension
161(819) 2	Presser Bar Lifting Lever Extension Screw
802(819)	Presser Bar Lifting Lever Hinge Screw
143511	Presser Bar Lifting Lever Spring
146159	Presser Bar Spring
146612	Presser Bar Spring Guide Pin
26276	Presser Foot Hinge Pin
131223	Presser Foot Plate
	Note: When ordering No. 131223, state gauge required.
131224	Presser Foot Shank

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No.	Name
131225	Presser Foot (hinged) complete for 3/32 in. to 3/16 in. gauges, for 131226 and 131431 or 131226 and 131440 or 131230 and 131440, Nos. 26276, 131223 and 131224
	Note: When ordering No. 131225, state gauge required.
26276	Presser Foot Hinge Pin
131228	Presser Foot Plate
	Note: When ordering No. 131228, state gauge required.
131223	Presser Foot Shank
131229	Presser Foot (hinged) complete for 3/32 in. to 3/16 in. gauges, for 131230 and 131431 or 131230 and 131432, Nos. 26276, 131228 and 131233
	Note: When ordering No. 131229, state gauge required.
131434	Presser Foot Plate
	Note: When ordering No. 131434, state gauge required.
128390	2 Presser Foot Plate Hinge Stud
665(809)	2 Presser Foot Plate Hinge Stud Position Screw
131435	Presser Foot Shank
131436	Presser Foot Yielding Heel
131437	Presser Foot Yielding Heel Connection
26276	Presser Foot Yielding Heel Connection Hinge Pin
26231	Presser Foot Yielding Heel Connection Spring
26276	Presser Foot Yielding Heel Hinge Pin

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No.	Name
131438	Presser Foot (triple hinged) complete for 3/32 in. to 3/16 in. gauges, for 131433 and 131439, Nos. 26231, 131434, 131435, 131436, 131437 and two each 665(809), 26276 and 128390 Note: When ordering No. 131438, state gauge required.
131434	Presser Foot Plate Note: When ordering No. 131434, state gauge required.
128390	2 Presser Foot Plate Hinge Stud
665(809)	2 Presser Foot Plate Hinge Stud Position Screw
131435	Presser Foot Shank
131664	Presser Foot Yielding Heel Note: When ordering No. 131664, state gauge required.
131665	PresserFoot Yielding HeelConnection Note: When ordering No. 131665, state gauge required.
26276	Presser Foot Yielding HeelConnection Hinge Pin
26231	Presser Foot Yielding Heel Connection Spring
26276	Presser Foot Yielding Heel Hinge Pin
131666	Presser Foot (triple Hinged) complete for 3/32 in. to 3/16 in. gauges, for 131230 and 131432 or 131442 and 131667, Nos. 26231, 131434, 131435, 131664, 131665, and two each 665(809), 26276 and 128390 Note: No. 131666 is regularly furnished with the machine in 1/8 in. -1/8 in. gauge unless otherwise specified on order. Note: When ordering No. 131666, state gauge required.
176(809)	Presser Foot Screw
141008(819)	Pressure Regulating Thumb Screw

Machine No. 262-31

No.		Name
51614(818)		Pressure Regulating Thumb Screw Nut
146616		Set of Mated Gears for Lower Shaft, Nos. 143015 and 146517
146911		Set of Mated Gears for Upper Shaft, Nos. 143015 and 146864
143566		Slack Thread Controller
54242		Slack Thread Controller Clamp
176(809)		Slack Thread Controller Clamp Screw
140239(809)		Slack Thread Controller Position Screw
2102	6	Tension (looper thread) Disc
51570(803)	3	Tension (looper thread) Regulating Thumb Nut
140442(803)	3	Tension (looper thread) Screw Stud
146618	3	Tension (looper thread) Screw Stud 140442(803) with 51570(803)
1698(803)		Tension (looper thread) Screw Stud Nut
131740	3	Tension (looper thread) Spring
59537	3	Tension (looper thread) Spring Bushing (large)
59538	3	Tension (looper thread) Spring Bushing (small)
146164		Tension (looper thread) Thread Guard
131696	3	Tension (looper thread) Thread Guide
146795	3	Tension (looper thread) Uncurler
68002		Tension (needle thread) Bracket
140443(809)		Tension (needle thread) Bracket Screw
2102	6	Tension (needle thread) Disc
51570(803)	3	Tension (needle thread) Regulating Thumb Nut
32572	3	Tension (needle thread) Releasing Disc

Machine No. 262-31

No.		Name
54988	3	Tension (needle thread) Releasing Pin
68003		Tension (needle thread) Releasing Shaft
54872		Tension (needle thread) Releasing Shaft Crank with 624(830)
146620		Tension (needle thread) Releasing Shaft Crank Connecting Link
110(803)	2	Tension (needle thread) Releasing Shaft Crank Connecting Link Hinge Screw
624(830)		Tension (needle thread) Releasing Shaft Crank Set Screw
68261		Tension (needle thread) Releasing Shaft Spring
316(803)		Tension (needle thread) Releasing Shaft Stop Screw
15444		Tension (needle thread) Releasing Shaft Stop Screw 316(803) with 1547(809)
1547(809)		Tension (needle thread) Releasing Shaft Stop Screw Nut
50326(803)	3	Tension (needle thread) Screw Stud
59539	3	Tension (needle thread) Screw Stud 50326(803) with 51570(803)
131741	3	Tension (needle thread) Spring
59537	3	Tension (needle thread) Spring Bushing (large)
59538	3	Tension (needle thread) Spring Bushing (small)
49220		Tension (needle thread) Thread Guide (back)
143569		Tension (needle thread) Thread Guide (center)
131696		Tension (needle thread) Thread Guide (front)
143570		Thread Guide (front of arm)
140180(809)		Thread Guide (front of arm) Screw
146621		Thread (looper) Take-up (large) with 465(830)
146160		Thread (looper) Take-up (small) with two 465(830)

Machine No. 262-31

No.		Name
465(830)	3	Thread (looper) Take-up Set Screw
146623		Thread (looper) Take-up Stripper
146624		Thread (looper) Take-up Stripper Holder with 906(830)
146161		Thread (looper) Take-up Stripper Plate
146162		Thread (looper) Take-up Stripper Plate 146161 with 237(809), 7071, 139148, 142312, 142313, 146623, 146624, 146626 and two 190(809)
237(809)		Thread (looper) Take-up Stripper Plate Screw
146626	2	Thread (looper) Take-up Stripper Plate Support Plate Note: One No. 146626 is screwed onto Machine Bed.
190(805)	4	Thread (looper) Take-up Stripper Plate Support Plate Screw
906(830)		Thread (looper) Take-up Stripper Set Screw
146235		Thread (looper) Take-up Stripper Staple (left)
139148		Thread (looper) Take-up Stripper Staple (right)
190(809)	2	Thread (looper) Take-up Stripper Staple (left) Screw
190(809)		Thread (looper) Take-up Stripper Staple (right) Screw
142312		Thread (looper) Take-up Thread Guide (right)
142313		Thread (looper) Take-up Thread Guide (right) Thread Retainer
190(809)		Thread (looper) Take-up Thread Guide (right) Thread Retainer Screw
7071		Thread (looper) Take-up Thread Guide (right) Thread Retainer Screw Washer
190(809)		Thread (looper) Take-up Thread Guide (right) Screw
146238		Thread (looper) Thread Tube
1628(819)		Thread (looper) Thread Tube Screw Stud Nut

Machine No. 262-31

No.		Name
146671		Thread (looper) Thread Tube Screw Stud Nut Washer
142314		Thread (looper) Thread Tube Thread Guide
50027(809)		Thread (looper) Thread Tube Thread Guide Screw
143571		Thread (needle) Eyelet (side of arm)
176(809)		Thread (needle) Eyelet (side of arm) Position Screw
7071		Thread (needle) Eyelet (side of Arm) Position Screw Washer
724(809)		Thread (needle) Eyelet (side of Arm) Screw
143572		Thread (needle) Take-up with three 147079
147079	3	Thread (needle) Take-up Thread Eyelet Bushing
139158	3	Thread (needle) Thread Guide
139330		Thread (needle) Thread Guide Bracket
229(809)	6	Thread (needle) Thread Guide Screw
131226		Throat Plate for 3/32 in. to 3/16 in. gauges, for 131431 and 131440
		Note: When ordering No. 131226, state gauge required.
131230		Throat Plate for 3/32 in. to 3/16 in. gauges for 131431, 131432 and 131440
		Note: No. 131230 is regularly furnished with the machine in 1/8 in. - 1/8 in. gauge unless otherwise specified on order.
		Note: When ordering No. 131230, state gauge required.
131439		Throat Plate for 3/32 in. gauge for 131433
131667		Throat Plate for 3/32 in. to 3/16 in. gauges, for 131431 and 131432
		Note: When ordering No. 131667, state gauge required.

From the library of: Diamond Needle Corp

Machine No. 262-31

No.		Name
691(806)	2	Throat Plate Screw
143176	2	Trade Mark Rivet
-----		Needle Cat. No. 4107 (62x45)

ACCESSORIES

(Domestic)

No.	Name
21145	Caution Tag
	Knee Lifter (see page headed "Knee Lifter Parts")
	Machine Base (see page headed "Machine Base and Oil Reservoir")
12361	2 Machine Hinge Connection
151559	4 Machine Rest Pad (rubber)
232333(805)	4 Machine Rest Pad Nail (5/8 in. (flat head) #17 barbed)
41564	Machine Rest Pin
-----	18 Needles Cat. No. 4107 (62x45)
120344	Oiler (not filled) with 120345
120345	Oiler Spout
121741	One Quart Can (light grade) Oil
120341	Tweezers (curved)
150452	Foot Lifter Treadle complete Nos. 4879, 4882, 126249, 126250, 150451 and two wood screws 1 in. No. 16 F. H.

Note: No. 150452 will be furnished on request in place of Knee Lifter parts in the Accessories.

Note: Presser Bar Stop No. 146752 must be fitted to the machine when using Foot Lifter No. 150452

Machine No, 262-31

ACCESSORIES

(Export)

No.	Name
21145	Caution Tag Knee Lifter (see page headed "Knee Lifter Parts") Machine Base (see page headed "Machine Base and Oil Reservoir")
12361	2 Machine Hinge Connection
151559	4 Machine Rest Pad (rubber)
232333(805)	4 Machine Rest Pad Nail (5/8 in. (flat head) #17 barbed)
41564	Machine Rest Pin
-----	18 Needles Cat.No. 4107 (62x45)
120344	Oiler (not filled) with 120345
120345	Oiler Spout
121741	One Quart Can (light grade) Oil
121108	Screw Driver (machine) with 121107
121107	Screw Driver Blade
120093	Screw Driver Ferrule
120440	Screw Driver with 120441
120441	Screw Driver Blade
120089	Screw Driver Ferrule
151038	Thread Unwinder (see page headed "Thread Unwinder")
120341	Tweezers (curved)
8908	Wrench

Machine No. 262-31

ACCESSORIES

(Export) (Cont'd)

No.	Name
23535	Wrench
42850	Wrench
151281	Wrench (socket)
150452	Foot Lifter Treadle complete, Nos. 4879, 4882, 126249, 126250, 150451 and two wood screws 1 in. No. 16 F. H.

Note: No. 150452 will be furnished on request in place of
Knee Lifter Parts in the Accessories.

Note: Presser Bar Stop No. 146752 must be fitted to the
machine when using Foot Lifter No. 150452

From the library of: Diamond Needle Corp

Machine No. 262-31

KNEE LIFTER PARTS

No.	Name
146168	Chain, Length 13-1/2 in. with 39576 and 56864
56864	Chain Hook (large)
39576	Chain Hook (small)
12501	Chain Pulley
141054(850)	Chain Pulley Hinge Screw Stud
1608(850)	Chain Pulley Hinge Screw Stud Nut
146169	Rock Shaft
146170	Rock Shaft Crank with 140351(830) and 143282
140350(803)	Rock Shaft Crank Adjusting Screw
143282	Rock Shaft Crank Adjusting Screw 140350(830) with 51649(809)
51649(809)	Rock Shaft Crank Adjusting Screw Lock Nut
140351(830)	Rock Shaft Crank Clamping Screw
146171	Rock Shaft Crank Collar with two 462(830)
462(830)	2 Rock Shaft Crank Collar Set Screw
143283	Rock Shaft Knee Arm
147489	Rock Shaft Knee Arm Hub with 140351(830) and 140737(869)
140351(830)	Rock Shaft Knee Arm Hub Clamping Screw
2767	Rock Shaft Knee Arm Plate with 356(830)
150668	Rock Shaft Knee Arm Plate Pad (rubber)
	Note: No. 150668 is used with but not regularly furnished with the Knee Lifter and is supplied on order only.
356(830)	Rock Shaft Knee Arm Plate Set Screw

From the library of: Diamond Needle Corp

Machine No. 262-31

KNEE LIFTER PARTS (Cont'd)

No.	Name
140737(869)	Rock Shaft Knee Arm Set Screw
146236	Rock Shaft Lifting Lever with 51183(805)
51183(805)	Rock Shaft Lifting Lever Set Screw
146768	Rock Shaft Spring
1115(819)	Rock Shaft Spring Screw

MACHINE BASE AND OIL RESERVOIR

146168	Machine Base and Oil Reservoir with 141139(869)
146151	Machine Base and Oil Reservoir 146168 with 146150, 146245, 146640, 146693, 151560 and 151561 (for Agents only)
141139(869)	Machine Base and Oil Reservoir Drain Plug
146150	Machine Base and Oil Reservoir Gasket (left)
146693	Machine Base and Oil Reservoir Oil Return Wick
146245	Machine Base and Oil Reservoir Oil Return Wick Position Pad (left)
146640	Machine Pad (felt)
151560	Machine Pad (felt, left back)
151561	Machine Pad (felt, left front)

From the library of: Diamond Needle Corp

TENSION (looper thread) RELEASER ASSEMBLY No. 146165

No.		Name
146792	3	Tension (looper thread) Releaser
217(809)	3	Tension (looper thread) Releaser Screw
142306		Tension (looper thread) Releaser Slide
146114		Tension (looper thread) Releaser Slide Connecting Link
110(803)	2	Tension (looper thread) Releaser Slide Connecting Link Hinge Screw
72(803)	3	Tension(looper thread) Releaser Slide Hinge Screw
146165		Tension (looper thread) Releaser, Nos. 142306, 142309, 142310, 146114, two 110(803) and three each 72(803), 217(809) and 146792
		Note: No. 146165 is not regularly furnished with machine but will be supplied if machine order so states and at an additional charge.
142309		Thread (looper) Uncurler Plate (back)
142310		Thread (looper) Uncurler Plate (front)

THREAD UNWINDER FOR SIX CONES

150364		Base with two 437(830)
150653		Rod
437(830)	2	Rod Set Screw
150366	6	Thread Cone Holder
164(809)	6	Thread Cone Holder Screw
19020	6	Thread Cone Holder Screw Washer
150654		Thread Cone Holder Support for two cones

THREAD UNWINDER FOR SIX CONES (Cont'd)

No.		Name
150367		Thread Cone Holder Support for four cones
150655		Thread Cone Holder Support Bracket for use with 150654
51083(813)		Thread Cone Holder Support Bracket Bolt with 51581(813)
51581(813)		Thread Cone Holder Support Bracket Bolt Nut
51082(813)		Thread Cone Holder Support Bolt with 51581(813), for use with 150367
51581(813)		Thread Cone Holder Support Bolt Nut
150368	6	Thread Cone Steady Wire
150656		Thread Guide for two threads
150369		Thread Guide for four threads
178(809)	2	Thread Guide Screw
150657		Thread Unwinder complete, for inverted cones, Nos. 51082(813), 51083(813), 150364, 150367, 150369, 150653, 150654, 150655, 150656, two 178(809), three wood screws 1-1/2 in. No. 16 F. H. and six each 164(809), 19020, 150366 and 150368

From the library of: Diamond Needle Corp

THREAD UNWINDER FOR SIX SPOOLS

151032		Base with 138(813) and three wood screws 1 in. No. 12 F. H.
228764	6	Spool Pin
228766	3	Spool Rest with 201254(803)
151039		Spool Rest Bracket
151034		Spool Rest Bracket Rod
138(813)		Spool Rest Bracket Rod Set Screw

THREAD UNWINDER FOR SIX SPOOLS (Cont'd)

No.		Name
1395(813)		Spool Rest Bracket Screw
150203	6	Spool Rest Cushion (felt)
201254(803)		Spool Rest Set Screw
151035	6	Thread Guide
1521(813)	12	Thread Guide Nut
9525(813)	12	Thread Guide Nut Washer
151038		Thread Unwinder complete, for six spools, Nos. 1395(813), 151032, 151034, 151039, three 228766, six each 150203, 151035, 228764 and twelve each 1521(813) and 9525(813)

Recommended Spare Parts and Needles for one years maintenance

262-31 Machine

** Gauge required must be stated.

1 M/c	Quantity		Part Number	Name
	5 M/c	10 M/c		
1	5	10	4307	Bed Slide (left) Spring
2	10	20	725(819)	Bed Slide (left) Spring Screw
1	5	10	146688	Bed Slide (right) Latch
1	5	10	146690	Bed Slide (right) Latch Spring
1	5	10	146691	Bed Slide (right) Spring
2	10	20	1470(819)	Bed Slide (right) Spring Screw
1	5	10	**131432	Feed Dog for use with 131230 (3/32 in. to 3/16 in. gauges)
			Note:	No. 131432 is regularly furnished with this machine in 1/8 in. - 1/8 in. gauge unless otherwise specified on order
2	10	20	140275(803)	Feed Dog Screw
2	10	20	**131323	Looper (back) closed eye (5/64 in. - 5/64 in. to 3/16 in. - 3/16 in. gauges) in steps of 1/32 in.
			Note:	No. 131323 is furnished as regular to the machine when called for in standard gauge of 1/8 in. - 1/8 in.
2	10	20	**131324(501)	Looper (front) closed eye (5/64 in. - 5/64 in. to 3/16 in. - 3/16 in. gauges) in steps of 1/32 in.
			Note:	No. 131324 is furnished as regular to the machine when called for in standard gauge of 1/8 in. - 1/8 in.
2	10	20	131326	Looper (intermediate)
4	20	40	624(830)	Looper Set Screw
1	5	10	**146157	Needle Bar complete (3/32 in. - 3/32 in. to 3/16 in. - 3/16 in. gauges)
			Note:	No. 146157 is furnished as regular to this machine when called for in standard gauges of 1/8 in. - 1/8 in.
2	10	20	**146158	Needle Guard (movable) (3/32 in. to 9/64 in gauges)
6	30	60	1498(806)	Needle Set Screw

From the library of: Diamond Needle Corp

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1 M/c	Quantity		Part Number	Name
	5 M/c	10 M/c		
1	5	10	139462	Presser Bar
1	5	10	143510	Presser Bar Lifting Lever
1	5	10	146159	Presser Bar Spring
1	5	10	**131666	Presser Foot (hinged) complete (3/32 in. to 3/16 in. gauges) for use with 131320 and 131432
Note: No. 131666 is regularly furnished with the machine when called for standard gauge of 1/8 in. - 1/8 in.				
1	5	10	176(809)	Presser Foot Screw
1	5	10	143566	Slack Thread Controller
16	80	160	2102	Tension Disc
3	15	30	146618	Tension (looper thread) Screw Stud
1	5	10	146164	Tension (looper thread) Thread Guard
3	15	30	131696	Tension (looper thread) Thread Guide
3	15	30	59539	Tension (needle thread) Screw Stud
1	5	10	143569	Tension (needle thread) Thread Guide (center)
1	5	10	49220	Tension (needle thread) Thread Guide (back)
1	5	10	143570	Thread Guide (front of arm)
1	5	10	140180(809)	Thread Guide (front of arm) Screw
1	5	10	146621	Thread (looper) Take-up (large)
1	5	10	146160	Thread (looper) Take-up (small)
2	10	20	1029(809)	Thread (looper) Take-up Screw
1	5	10	146623	Thread (looper) Take-up Stripper
1	5	10	146162	Thread (looper) Take-up Stripper Plate
1	5	10	146627	Thread (looper) Take-up Thread Guide (left)
1	5	10	142312	Thread (looper) Take-up Thread Guide (right)
1	5	10	237(809)	Thread (looper) Take-up Thread Guide (left) Screw
1	5	10	190(809)	Thread (looper) Take-up Thread Guide (right) Screw
1	5	10	142314	Thread (looper) Thread Tube Thread Guide
1	5	10	50027(809)	Thread (looper) Thread Tube Thread Guide Screw

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<u>A/c</u>	<u>Quantity</u>		<u>Part</u> <u>Number</u>	<u>Name</u>
	5 M/c	10 M/c		
1	5	10	143571	Thread (needle) Eyelet (side of arm)
1	5	10	724(809)	Thread (needle) Eyelet (side of arm) Screw
1	5	10	143572	Thread (needle) Take-up
3	15	30	139158	Thread (needle) Thread Guide
1	5	10	**131320	Throat Plate for use with 131432 (3/32 in. to 3/16 in. gauges)
				Note: No. 131320 is regularly furnished with this machine when called for in 1/8 in. - 1/8 in. gauge
2	10	20	691(806)	Throat Plate Screw

Needles

Cat. No. 4107 (62x45)